



Dart Hawkesbury  
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29 DEC

**D2282-7**

**Job Sheet 168189**



**Part No:** D2282-7

**Job Qty:** 100 ea

**Part Name:** Tube



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 11/10/17

**Job Tracking No:**

**Due Date:** 12/29/17

**Created By:** Marie Lajeunesse

**Type:** Stock

**Description:**

**Note:** DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty     | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|---------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |         |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 100 Ea  |            | 12/28/17 | 0.00      | 0.00    | Start Up Machining    |           |          |
| 100   | Hardinge           | 100 pcs |            | 12/29/17 | 0.02      | 2.61    | Hardinge              |           |          |
| 120   | QC                 | 100 pcs |            | 12/29/17 | 0.00      | 0.00    | QC8                   |           |          |
| 130   | Packaging          | 100 pcs |            | 12/29/17 | 0.00      | 0.00    | Packaging3            |           |          |
| 140   | QC21-SA            | 100 Ea  |            | 12/29/17 | 0.00      | 0.00    | QC21                  |           |          |

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA190

Descriptions: 130 - \*\*\*STOCK IN LARGE FAB\*\*\*

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated | Std Qty |
|-----------------------|------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | M304130.675W.091 | 7        | 0         | 0         | 0       |

### Part Specifications

| Spec No | Description | Target/Tolerance        | Limits         | Type | Special Comments |
|---------|-------------|-------------------------|----------------|------|------------------|
| 1       | Handle Tube | 0.795Inches $\pm$ 0.010 | 0.805<br>0.785 |      |                  |
| 2       | Handle Tube | 0.493Inches $\pm$ 0.010 | 0.503<br>0.483 |      |                  |
| 3       | Handle Tube | 0.675Inches $\pm$ 0.010 | 0.685<br>0.665 |      |                  |

Plex 11/10/17 1:18 PM Dart.lajeunesse.marie

**DART**  
AEROSPACE  
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Tube

**PART NO: D2282-7**  
**Revision:**  
**Operation: Start up Operation**  
**Change No:**

|                                                    |
|----------------------------------------------------|
| <b>Mfg Date: 12/18/17</b><br><b>Job No: 168189</b> |
|----------------------------------------------------|